



FL-xxM269

PU clear self sealer

Main properties:

<ul style="list-style-type: none"> By spray application Good building 	<ul style="list-style-type: none"> Suitable for different type of substrates, both veneer and solid wood Suitable for open pore coating system
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Versions:

- FL-10M269: 10 ±3 GLOSS
- FL-15M269: 15±3 GLOSS
- FL-25M269: 25 ±3 GLOSS
- FL-45M269: 45±3 GLOSS
- FL-80M269: 80 ±3 GLOSS

Recommended use:	• Profiles	• Flat parts	• doors
Application method:	Air gun, airless and airmix		
Product preparation:	by weight:	FL-xxM269	100
	hardener	FC---M003	50
	thinner	DF---M005	20

Chemical physical characteristics

Solid content (%)	43± 2
Specific weight (g/cm ³)	0,990± 0,030
Viscosity DIN 4 (s) at 23°C	55 ± 3
Pot life (h)	2

Application characteristics

N° of coats	max 3
Quantity per coat	max: 150 g/m ²
Interval between coats	min: 1 h max: 3 h

General remark on coating system

Drying at 20°C and RU% between 45 and 65 : 100 g/m²	Forced drying: 100 g/m²		
	Temperature	Time	
Dust free	room	15'	
Touch free	50°C	30'	
stackable	room	10'	

Substrate preparation:

sanding the bare wood with 220 paper grit. In case of need, paint the substrate with solvent based stains series TM---M006 or TM---M007, or water based stains series TY---M001, TY---M003. For pigmenting the product, use solvent based colorants TM---M005

Alternative thinners:

DF---M003	For summer season or in case of high temperature and humidity level
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General remarks

The product has unlimited shelf life. However, after prolonged storage, some settlement may occur. It is therefore advisable to homogenize the product well before using it.